SPECIFICATION For APPROVAL

() Preliminary Specification
$\langle \mathbf{V} \rangle$) Final Specification

Title 14.1" XGA TFT LCD

BUYER NAME	PC OBU
MODEL NAME	

SUPPLIER	LG LCD Inc.
MODEL NAME	LP141XA-A1

SIGNATURE	DATE				
Please return 1 copy for our confirmation					
with your signature and comments.					

SIGNATURE	DATE			
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LG LCD Inc.				

+

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Record of Revision

DATE AND VERSION	DESCRIPTION				
22 / Jan. / 1999 & Ver. 1.0	Initial Release				
12 / Feb. / 1999 & Ver. 1.1	To Change Model Name (All Page) LP141X4-C1 → LP141XA-A1				
	To change Power supply current (5 Page) Typ Max Typ Max				
	375 510 → 410 570 [mA]				
	To add International Standards (17 Page)				
12 / Apr. / 1999 & Ver. 1.2	To Changed Color Coordinates (6 Page)				
	: Min. Typ Max Min. Typ Max				
	① Rx 0.542 0.572 0.602 → 0.548 0.578 0.608				
	② Ry 0.320 0.350 0.380 → 0.317 0.347 0.377				
	③ Gx 0.267 0.297 0.327 → 0.278 0.308 0.338				
	④ Gy 0.519 0.549 0.579 → 0.507 0.537 0.567				
	⑤ Bx 0.122 0.152 0.182 → 0.121 0.151 0.181				
	⑥ By 0.110 0.140 0.170 → 0.101 0.131 0.161				
	⑦ Wy 0.271 0.301 0.331 → 0.281 0.311 0.341				
	® Wy 0.312 0.342 0.372 → 0.311 0.341 0.371				
28 / May / 1999 & Ver. 1.3	To change Power Sequence (13 Page)				
	Lamp On Time : 200[mS] min. → 50[mS] min.				
08 / Jul. / 1999 & Ver. 1.4	Update Mechanical Drawing(14, 15 Page)				
	2. Change Power Sequence (13 Page)				
	VDD off time : 20 [mS] max. \rightarrow 40 [mS] max.				

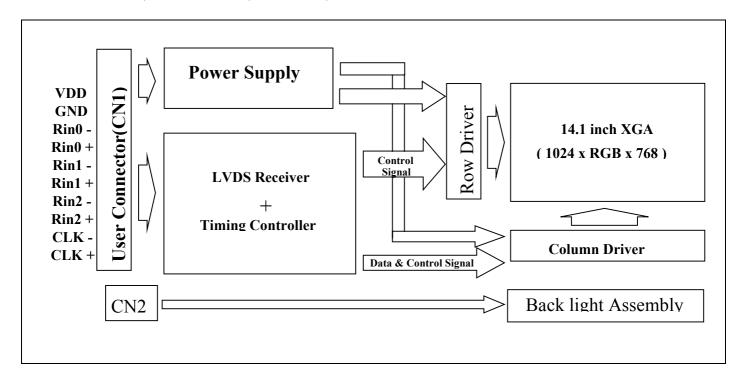
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1. General Description

The LG LCD Inc. model LP141XA-A1 LCD is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Tube(CCFT) back light system. The matrix employs a - Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has a 14.1 inch diagonally measured active display area with XGA resolution(768 vertical by 1024 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a pallet of more than 262,144 colors.

The LP141XA-A1 LCD is intended to support applications where low power consumption, weight and thickness are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP141XA-A1 characteristics provide an excellent flat panel display for office automation products such as portable computers.



General Display Characteristics

The following are general feature of the model LP141XA-A1 LCD;

Active display area

Outsize dimensions

Pixel pitch

Pixel format

Color depth

Display operating mode

Surface treatment

14.1 inch diagonal

298.5 W x 227.5 H x 5.8 D mm Typ.

0.279 mm x 0.279 mm

1024 horiz. By 768 vert. pixels

RGB stripe arrangement

6-bit

transmissive mode, normally white

hard coating(3H),

anti-glare treatment of the front polarizer

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2. Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1 ABSOLUTE MAXIMUM RATINGS

Parameter	symbol	Values		Values Units	
		Min.	Max.		
Power Input Voltage	V_{DD}	0	4.0	Vdc	at 25℃
Logic Input Voltage	$V_{\text{L/H}}$	-0.3	VDD+0.3	Vdc	at 25℃
Operating Temperature	T _{OP}	0	+50	${\mathbb C}$	1
Storage Temperature	T _{ST}	-20	+60	${\mathbb C}$	1

At temperatures greater than 40 $^{\circ}$ C, the wet bulb temperature must not exceed 39 $^{\circ}$ C.

At low temperature the brightness of CCFL drop and the life time of CCFL become to be short.

2. Under no condition should the unit be exposed to corrosive chemicals.

3. Electrical Specifications

The LP141XA-A1 requires two power inputs. One is employed to power the LCD electronics and to derive the voltages to drive the TFT array and liquid crystal. The second input which powers the backlight CCFT, is typically generated by an inverter. The inverter is an external unit to the LCD.

Table 2 ELECTRICAL CHARACTERISTICS:

Parameter	Symbol		Values		Units	Notes
		Min.	Тур.	Max.		
MODULE:						
Power Supply Input Voltage	V_{DD}	3.0	3.3	3.6	Vdc	
Power Supply Input Current	I_{DD}	-	410	570	mA	1,2
Ripple/Noise	-	-	60	100	mV	
Differential input voltage - High	V_{IH}	-	-	100	mV	3
for receiver threshold Low	V_{IL}	-100	-	-	mV	
BACKLIGHT						
Backlight Input voltage	V_{BL}	680	725	850	V_{RMS}	4
Backlight Current	I_{BL}	3.0	5.0	6.0	mA	
Established starting Voltage				1170	V_{RMS}	25±2℃,5
				1450	V_{RMS}	0℃
Operating Frequency	F_{BL}	40	60	80	KHz	
CCFL Life Time		10,000			Hours	@ IBL= 6mA

- 2. Typical value is measured when displaying black screen.

 Maximum power situation measured with alternating vertical lines by 2 black_white pattern.

 For more information see Appendix A-1.
- 3. LVDS common mode voltage, VCM=1.2V
- 4. The backlight power consumption shown above does not include loss of external inverter.
- 5. The voltage of inverter is more than the established starting voltage.

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4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0°.

Appendix A presents additional information concerning the specified characteristics.

Table 3 OPTICAL CHARACTERISTICS

Parameter		Company of	Values			Linita	Nistas		
		Symbol	Min.	Тур.	Max.	Units	Notes		
	Contras	t Ratio	CR	150	250	-		1	
White Sur	face	IBL=6.0mA	SB_WH	100	120	-	cd/m ²	2	
Brightne	ess								
Brig	htness	Variation	SB_V	-	-	1.80		3	
Deemanaa	Time	Rise Time	Tr _R	-	20	40	msec		
Response	rime	Decay Time	Tr_D	-	30	50	msec		
		RED	Х	0.548	0.578	0.608		6	
			у	0.317	0.347	0.377	-	6	
		GREEN	Х	0.278	0.308	0.338		6	
Color Coord	dinates		у	0.507	0.537	0.567	-	6	
		DILIE	Х	0.121	0.151	0.181		6	
		BLUE	у	0.101	0.131	0.161		6	
	\A(! 11\)	Х	0.281	0.311	0.341		6		
		WHITE	у	0.311	0.341	0.371		6	
x axis		s, right (Φ = 0)	θ	45			degree	5	
Viewing	Angle $x \text{ axis, left}(\Phi = 180)$	α x axis, left(Φ = 180	s, left(Φ =180)	θ	45			degree	5
(CR>10:1)		θ	10			degree	5		
(CK / 10.1)	y axis,	down (Φ =270)	θ	30			degree	5	

Notes 1. Contrast Ratio (CR) is defined mathematically as:

(Surface Brightness with all white pixels)

(Surface Brightness with all black pixels)

- 2. Surface brightness is 5 spot average of measurement across the LCD surface 50cm from the surface with all pixels displaying white. For more information see Appendix A-2.
- 3. The variation in surface brightness, SB_V is determined by measuring B_{ON} at each test position 1 through 13, and then dividing the maximum B_{ON} by the minimum B_{ON} . For more information see Appendix A-3.

- Response time is the time required for the display to transition from white to black (Rise Time, Tr_R) and from black to white (Decay Time, Tr_D).
 For additional information see Appendix A-4.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see Appendix A-5.
- 6. Color Coordinates can be changed according to color filter. (In case of changing color filter, we will tell our customer.)

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5. Interface Connections

This LCD employs two interface connections, a 20 pin connector is used for the module electronics and a two pin connector is used for the integral backlight system.

The electronics interface connector is a model FI-SEB-20P-HF or equivalent.

The pin configuration for the connector is shown in the table below.

Table 4 MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	VDD	Power supply, 3.3V	
2	VDD	Power supply, 3.3V	
3	GND	Ground	
4	GND	Ground	
5	Rin0 -	Receiver signal (-)	User Connector
6	Rin0 +	Receiver signal (+)	
7	GND	Ground	
8	Rin1 -	Receiver signal (-)	
9	Rin1 +	Receiver signal (+)	
10	GND	Ground	Pin 1 Pin 20
11	Rin2 -	Receiver signal (-)	
12	Rin2 +	Receiver signal (+)	
13	GND	Ground	
14	CLK -	Clock signal (-)	<u></u>
15	CLK+	Clock signal (+)	Viewing on Display side
16	GND	Ground	viewing on Display side
17	NC	Reserved	
18	NC	Reserved	
19	GND	Ground	
20	GND	Ground	

Notes: 1. All GND(ground) pins should be connected together and to GND which should also be connected to the LCD's metal frame.

2. All V_{DD}(power input) pins should be connected together.

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Interface Connections (cont'd)

The backlight interface connector is a model BHSR-02VS-1, manufactured by JST. The mating connector part number is SM02B-BHSS-1-TB or equivalent. The pin configuration for the connector is shown in the table below.

Table 5 BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2)

Pin	Symbol	Description	Notes
1	HV	Lamp power input	1
2	LV	Ground	2

Notes: 1. The input power terminal is white

2. The ground terminal is black.

6. Signal Timing Specification

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6.1. Interface Signal Timing

This is the characteristics of the interface timing parameters. LVDS input timing and LCD interface timing diagrams are shown in 7.1 and 7.2

LP141XA-A1 with LVDS transmitter recommend to connect to the Display Enable, Horizontal sync, Vertical sync, Clock signal from Video signal controller to input of Transmitter simultaneously.

ITEM	SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
LVDS	Clock	Frequency	fclkin	-	65	66.6	MHz
Timing		Period	t clkin	15	15.4	-	ns
(Note 1)	LVDS Low to High time	Transition time	LLHT	-	0.75	1.5	ns
	LVDS High to Low time	Transition time	LHLT	-	0.75	1.5	ns
	Set up time, serial bits	Receiver Input Strobe Bit 0	to	-0.4	0	0.3	ns
		Receiver Input Strobe Bit 1	t ı	1.8	2.2	2.5	ns
		Receiver Input Strobe Bit 2	t ₂	4.0	4.4	4.7	ns
		Receiver Input Strobe Bit 3	t ₃	6.2	6.6	6.9	ns
		Receiver Input Strobe Bit 4	t4	8.4	8.8	9.1	ns
		Receiver Input Strobe Bit 5	t ₅	10.6	11	11.3	ns
		Receiver Input Strobe Bit 6	t ₆	12.8	13.2	13.5	ns
LVDS	DENA	Low width	$t_{ m WDL}$	100	-	-	t clkin
Transimitter		Horizontal Front Porch	$t_{ m HFP}$	0	-	-	t clkin
Input		Horizontal Back Porch	$t_{ ext{HBP}}$	5	-	-	t clkin
(note 2-4)		Vertical Front Porch	$t_{ m VFP}$	0	-	-	tн
		Vertical Back Porch	t vbp	4	-	-	tн
	HD	Frequency	$\mathbf{t}_{\scriptscriptstyle \mathrm{H}}$	-	48.5	55.9	kHz
		Period	$\mathbf{t}_{\scriptscriptstyle \mathrm{H}}$	1100	1340	-	t clkin
		Low width	$t_{\scriptscriptstyle \mathrm{WHL}}$	1	-	-	t clkin
	VD	Frequency	\mathbf{f}_{v}	-	60	62	Hz
		Period	$t_{\rm v}$	772	809	-	tн
		Low width	twvl	0.5	-	-	tн

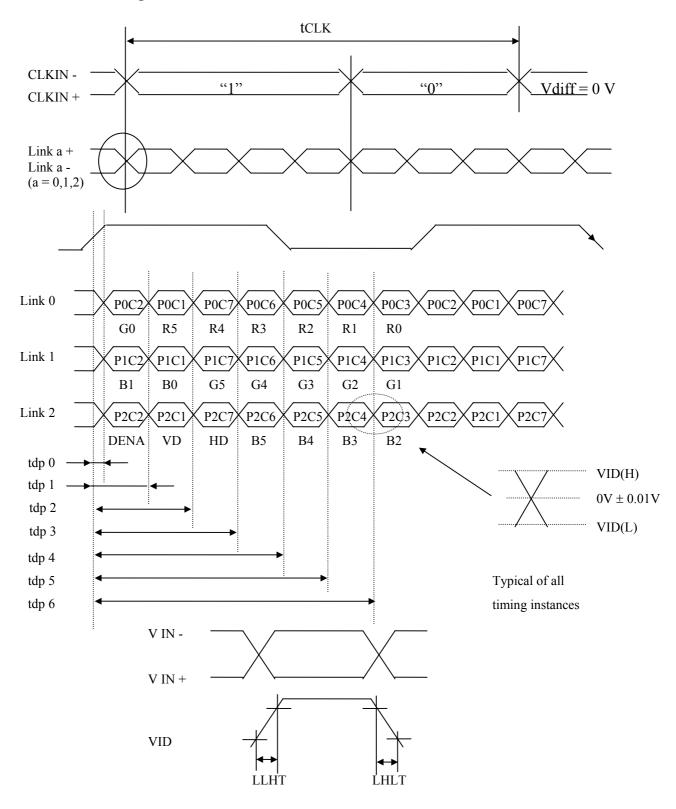
Note: 1. Measurement is made at panel side flex connector with dummy 100 ohm termination.

- 2. Polarities of HD and VD are negative.
- 3. DENA should always be positive polarity.
- 4. CLKIN should appear during all invalid period. HD should appear during invalid period of the frame cycle.

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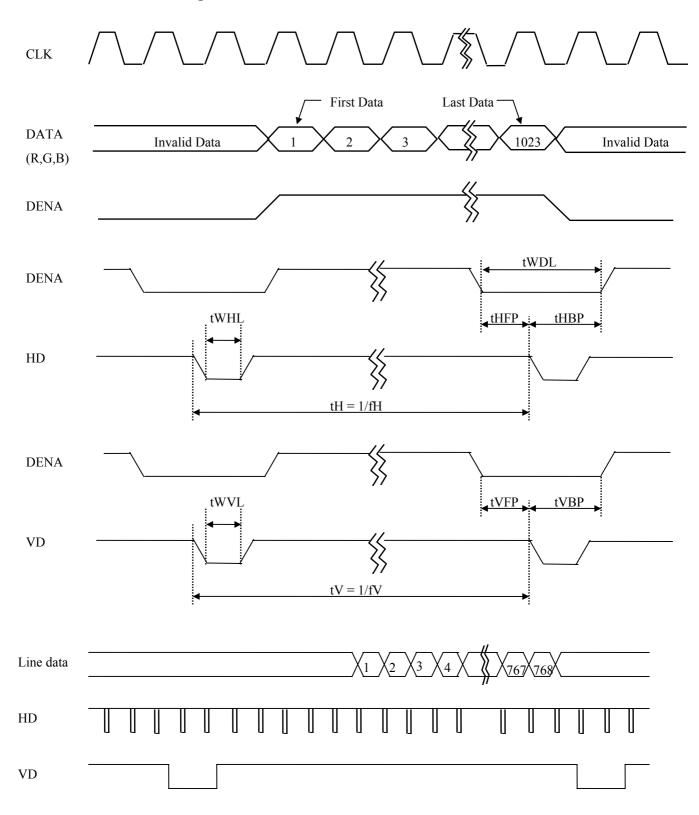
7. Signal Timing Wave Forms

7.1. LVDS Timing





7.2 LCD Interface Timing





8. Color Input Data Reference

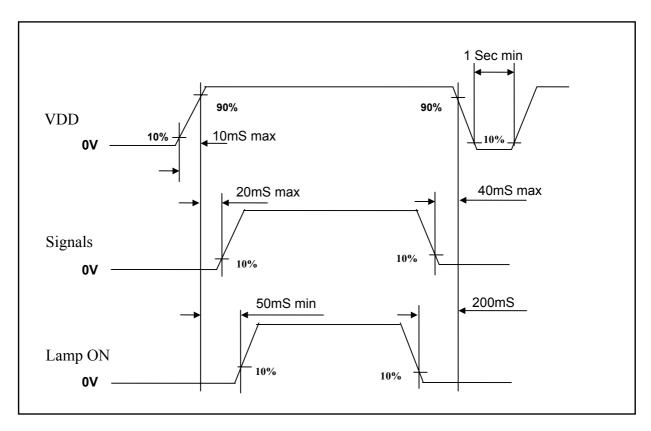
The brightness of each primary color(red, green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6 COLOR DATA REFERENCE

Color		Input Color Data																	
		Red				Green				Blue									
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	ВЗ	B2	В1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(00)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic	Green(00)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(00)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(63) Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(61)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red		:	:	:	:	:	:	0	0	0	0	0	0	0	0	0	0	0	0
	Red(02)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(01)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(00)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(63) Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(61)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Green		0	0	0	0	0	0	:	:	:	:	:	:	0	0	0	0	0	0
	Green(02)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(01)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(00)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Blue(63) Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
		0	0	0	0	0	0	0	0	0	0	0	0	;	:	:	:	:	:
	Blue(02)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(01)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(00)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

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9. Power Sequence



Notes: 1. Please avoid floating state of interface signal at invalid period.

2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{DD} to 0V.

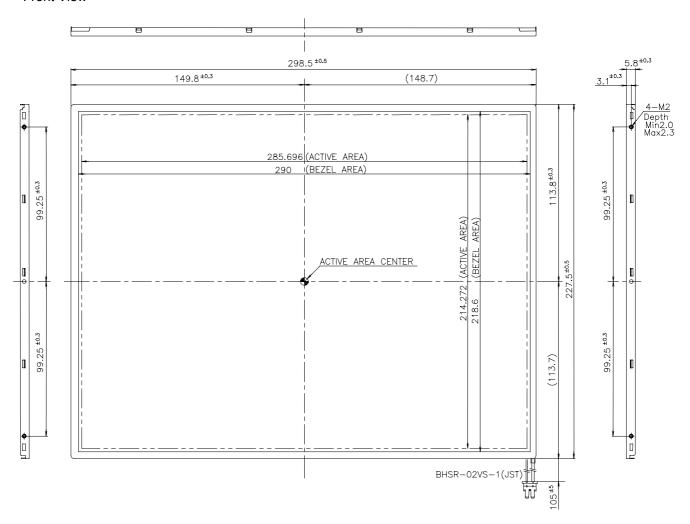


10. Mechanical Characteristics

The chart below provides general mechanical characteristics for the model LP141XA-A1 LCD. The surface of the LCD has an anti-glare coating to minimize reflection and a 3H hard coating to reduce scratching. In addition, the figure below is a detailed mechanical drawing of the LCD. Note that dimension are given for reference purposes only.

Outside dimensions	Width	298.5 mm typ.
	Height	227.5 mm typ.
	Thickness	5.8 mm typ.
Active Display area	Width	285.7 mm
	Height	214.3 mm
	Diagonal	14.1 inch
Weight		590 g max.

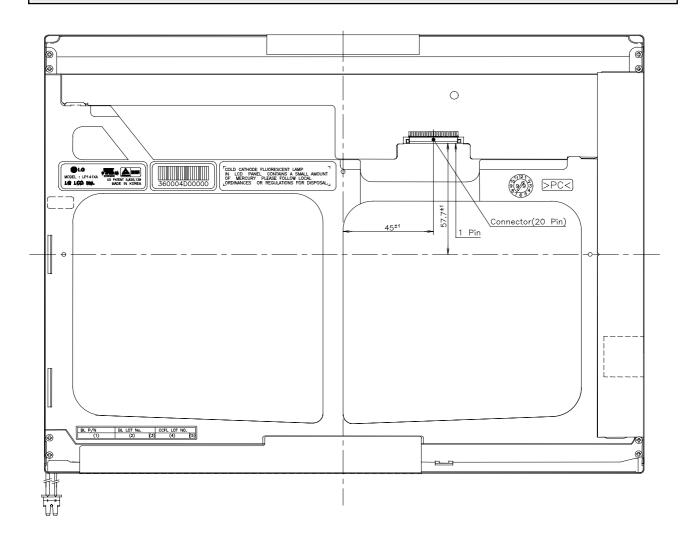
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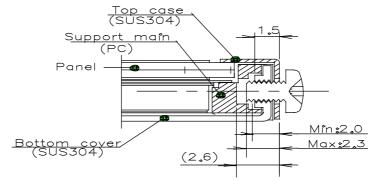
< Rear View>

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Structure of joint



- * Mounting Screw depth : 2.0[mm] Min. 2.3[mm] Max. * Torque : 1.3 \sim 1.5 [kgf $\,$ cm]

11. Handling Precautions



Please pay attention to the followings when you use this TFT/LCD module with Back-light unit.

11.1.MOUNTING PREACAUTION

- 1)You must mount Module using mounting holes arranged on metal frame sides. Be sure to turn off the power when connecting or disconnecting the circuit.
- 2) Note that the polarizers are easily damaged. Pay attention not to scratch or press this surface with any hard object.
- 3) When the LCD surface become dirty, please wipe it off with a soft material. (ie. cotton ball)
- 4) Protect the module from the ESD as it may damage the electronic circuit (C-MOS). Make certain that treatment person's body are grounded through wrist bend.
- 5) Do not disassemble the module and be careful not to incur a mechanical shock that might occur during installation. It may cause permanent damage.
- 6) Do not leave the module in high temperatures, Particularly in areas of high humidity for a long time.
- 7) The module not be expose to the direct sunlight.
- 8) Avoid contact with water as it may a short circuit within the module.

11.2 OPERATING PRECAUTION

- 1) The spike noise causes the mis-operation of circuits. Be lower the spike noise as follows : $VDD=\pm200$ mV, $V1=\pm200$ mV(Over and under shoot voltage.)
- 2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- 3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (Required time that brightness is stable after turn on)becomes longer.
- 4) Be careful for condensation at suddern temperature change. Condensation make damage to polarizer or electrical contact part. And after fading condensation, smear or spot will occur.
- 5) When fixed pattern are displayed at long times, remnant image is likely to occur.
- 6) Module has high frequency circuit. If you need to shield the electromagnetic noise. Please do in yours.
- 7) When Back-light unit is operating, it sounds. If you need to shield the noise, please do in yours.

11.3 ELECTROSTATIC DISCHARGE CONTROL

Since module is composed with electronic circuit, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through list band etc.. And don't touch I/F pin directly.

11.4 PRECAUTION FOR STRONG LIGHT EXPOSURE.

Strong light exposure causes degradation of polarizer and color filter.

11.5 STORAGE

When storing module as spares for long time, the following precautions are necessary.

- 1) Store them in a dark place : do not expose then to sunlight or fluorescent light. Keep the temperature between 5 and 35 at normal humidity.
- 2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

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11.6 HANDLING PRECAUTIONS FOR PROTECTION FILM

- 1) When the protection film is pealed off, static electricity is generated between the film and the polarizer. This film should be pealed off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition. etc.
- 2) The protection film is attached the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peal off the film, the glue is apt to remain more on the polarizer. So please carefully peal off the protection film without rubbing it against the polarizer.
- 3) When the module with protection film attached is stored for long time, sometimes there remains a very small amount of glue still on the polarizer after the protaction film is pealed off. Please refrain from storing the module at the high temperature and high humidity for glue is apt to remain in these condition.
- 4) The glue may be taken for the modules failure, but you can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with Normal-hexane.

12. International Standards

1	2.	1.	Safety
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UL1950 "Safety of Information Technology Equipment Including Electrical Business Equipment.
Third Edition" Underwriters Laboratories, Inc. 1995

CAS C22.2 "Safety of Information Technology Equipment Including Electrical Business Equipment.
Third Edition" Canadian Standards Association, 1995

"Safety of Information Technology Equipment Including Electrical Business Equipment."

European Committee for Electrotechnical Standardization(CENELEC), 1995

Ref. No. EN 60950: 1992 + A1: 1993 + A2: 1993 + A3: 1995 E

Ref. No. EN 60950: 1992 + A1: 1993 + A2: 1993 + A3: 1995 E (IEC 950: 1991 + A1: 1992 + A2: 1993 + A3: 1995, modified)

12.2. EMC

ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9kHz to 40GHz."

American National Standards Institute(ANSI),1992.

C.I.S P.R "Limits and Methods of Measurement of Radio Interference Characteristics of Information
Technology Equipment." International Special Committee on Radio Interference

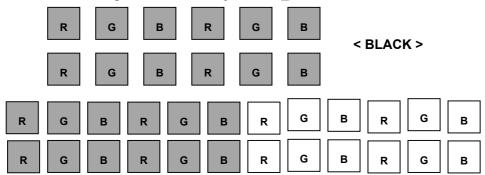
EN 55 022 "Limits and Methods of Measurement of Radio Interference Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization (CENELEC),1988

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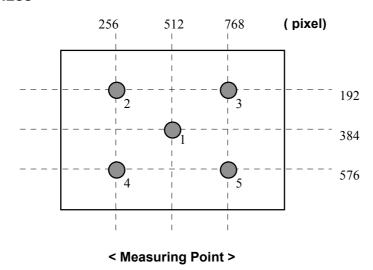
<u>APPENDIX</u>

A-1 BLACK Pattern & Alternating Vertical Lines by 2 Black_White Pattern

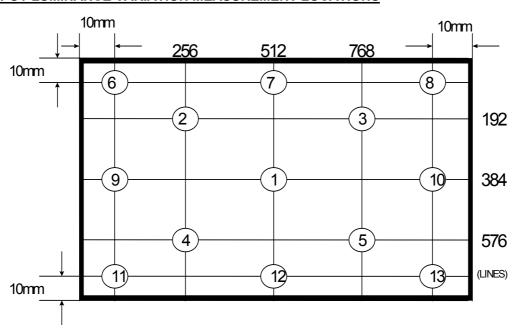


< Vertical Lines by 2 >

A-2 BRIGHTNESS



A-3. 13 SPOT LUMINANCE VARIATION MEASUREMENT LOCATIONS

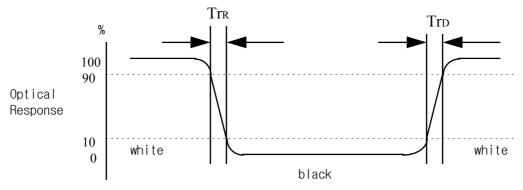


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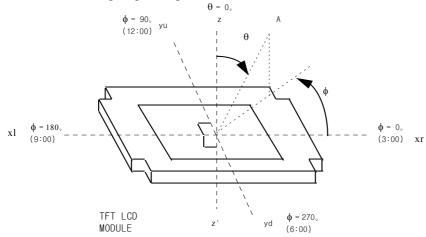
A-4 RESPONSE TIME

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



A-5 VIEWING ANGLE

<Definition of viewing angle range>



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